



2 Port Solenoid Valves for Fluid Control

Precautions 1

Be sure to read this before handling.

For detailed precautions on each series, refer to the main text.

Design

Warning

- 1. Cannot be used as an emergency shutoff valve, etc.**

The valves presented in this catalog are not designed for safety applications such as an emergency shutoff valve. If the valves are used in this type of system, other reliable safety assurance measures should also be adopted.
- 2. Extended periods of continuous energization**

The solenoid coil will generate heat when continuously energized. Avoid using in a tightly shut container. Install it in a well-ventilated area. Furthermore, do not touch it while it is being energized or right after it is energized.
- 3. This solenoid valve cannot be used for explosion proof applications.**
- 4. Ensure sufficient space for maintenance activities.**

When installing the products, allow access for maintenance.
- 5. Liquid rings**

In cases with a flowing liquid, provide a bypass valve in the system to prevent the liquid from entering the liquid seal circuit.
- 6. Actuator drive**

When an actuator, such as a cylinder, is to be driven using a valve, take appropriate measures to prevent potential danger caused by actuator operation.
- 7. Pressure (including vacuum) holding**

It is not usable for an application such as holding the pressure (including vacuum) inside of a pressure vessel because air leakage is entailed in a valve.
- 8. When the conduit type is used as equivalent to an IP65 enclosure, install a wiring conduit, etc.**
- 9. When an impact, such as water hammer, etc., caused by the rapid pressure fluctuation is applied, the solenoid valve may be damaged. Give an attention to it.**

Selection

Warning

- 1. Confirm the specifications.**

Give careful consideration to the operating conditions such as the application, fluid and environment, and use within the specified operating ranges in this catalog.
- 2. Fluid**
 - 1) Type of fluid**

Before using a fluid, confirm whether it is compatible with the materials from each model by referring to the fluids listed in this catalog. Use a fluid with a dynamic viscosity of 50 mm²/s or less. If there is something you do not know, please contact us.
 - 2) Flammable oil, Gas**

Confirm the specification for leakage in the interior and/or exterior area.
 - 3) Corrosive gas**

Cannot be used since it will lead to cracks by stress corrosion or result in other incidents.

Selection

Warning

- 4) When a brass body is used, then depending on water quality, corrosion and internal leakage may occur. If such abnormalities occur, exchange the product for a stainless steel body.**
 - 5) Use an oil-free specification when any oily particle must not enter the passage.**
 - 6) Applicable fluid on the list may not be used depending on the operating condition. Give adequate confirmation, and then determine a model, just because the compatibility list shows the general case.**
- 3. Fluid quality**

The use of a fluid that contains foreign matter can cause problems such as malfunction and seal failure by promoting wear of the valve seat and armature, and by sticking to the sliding parts of the armature, etc. Install a suitable filter (strainer) immediately upstream from the valve. As a general rule, use 80 to 100 mesh. When used to supply water to boilers, substances such as calcium and magnesium which generate hard scale and sludge are included. Since this scale and sludge can cause the valve to malfunction, install water softening equipment, and a filter (strainer) directly upstream from the valve to remove these substances.
 - 4. Air quality**
 - 1) Use clean air.**

Do not use compressed air that contains chemicals, synthetic oils including organic solvents, salt or corrosive gases, etc., as it can cause damage or malfunction.
 - 2) Install air filters.**

Install air filters close to valves at their upstream side. A filtration degree of 5 μm or less should be selected.
 - 3) Install an aftercooler or air dryer, etc.**

Compressed air that contains excessive drainage may cause malfunction of valves and other pneumatic equipment. To prevent this, install an aftercooler or air dryer, etc.
 - 4) If excessive carbon powder is generated, eliminate it by installing mist separators at the upstream side of valves.**

If excessive carbon powder is generated by the compressor, it may adhere to the inside of the valves and cause a malfunction.

Refer to Best Pneumatics No.5 for further details on compressed air quality.
 - 5. Ambient environment**

Use within the operable ambient temperature range. Confirm the compatibility between the product's composition materials and the ambient atmosphere. Be certain that the fluid used does not touch the external surface of the product.
 - 6. Countermeasures against static electricity**

Take measures to prevent static electricity since some fluids can cause static electricity.
 - 7. For the low particle generation specification, please consult with SMC separately.**



2 Port Solenoid Valves for Fluid Control Precautions 2

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For detailed precautions on each series, refer to the main text.

Selection

Warning

8. Low temperature operation

- 1) The valve can be used in an ambient temperature of between -10 to -20°C . However, take measures to prevent freezing or solidification of impurities, etc.
- 2) When using valves for water application in cold climates, take appropriate countermeasures to prevent the water from freezing in tubing after cutting the water supply from the pump, by draining the water, etc. When warming by a heater, etc., be careful not to expose the coil portion to a heater. Installation of a dryer, heat retaining of the body is recommended to prevent a freezing condition in which the dew point temperature is high and the ambient temperature is low, and the high flow runs.

Mounting

Warning

1. If air leakage increases or equipment does not operate properly, stop operation.

After mounting is completed, confirm that it has been done correctly by performing a suitable function test.

2. Do not apply external force to the coil section.

When tightening is performed, apply a wrench or other tool to the outside of the piping connection parts.

3. Mount a valve with its coil position upwards, not downwards.

When mounting a valve with its coil positioned downwards, foreign objects in the fluid will adhere to the iron core leading to a malfunction. Especially for strict leakage control, such as with vacuum applications and non-leak specifications, the coil must be positioned upwards.

4. Do not warm the coil assembly with a heat insulator, etc.

Use tape, heaters, etc., for freeze prevention on the piping and body only. They can cause the coil to burn out.

5. Secure with brackets, except in the case of steel piping and copper fittings.

6. Avoid sources of vibration, or adjust the arm from the body to the minimum length so that resonance will not occur.

7. Painting and coating

Warnings or specifications printed or labeled on the product should not be erased, removed or covered up.

Piping

Caution

1. Refer to the Fittings and Tubing Precautions (Best Pneumatics No. 6) for handling one-touch fittings.

2. Preparation before piping

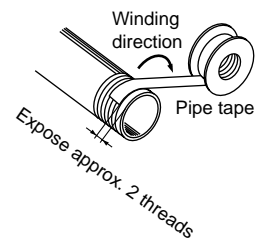
Before piping is connected, it should be thoroughly blown out with air (flushing) or washed to remove chips, cutting oil and other debris from inside the pipe.

Install piping so that it does not apply pulling, pressing, bending or other forces on the valve body.

3. Wrapping of pipe tape

When connecting pipes, fittings, etc., be sure that chips from the pipe threads and sealing material do not enter the valve.

Furthermore, when pipe tape is used, leave 1.5 to 2 thread ridges exposed at the end of the threads.



4. Avoid connecting ground lines to piping, as this may cause electric corrosion of the system.

5. Tighten threads with the proper tightening torque.

When attaching fittings to valves, tighten with the proper tightening torque shown below.

Tightening Torque for Piping

Connection threads	Proper tightening torque (N·m)
Rc 1/8	7 to 9
Rc 1/4	12 to 14
Rc 3/8	22 to 24
Rc 1/2	28 to 30

6. Connection of piping to products

When connecting piping to a product, refer to its instruction manual to avoid mistakes regarding the supply port, etc.

7. Steam generated in a boiler contains a large amount of drainage. Be sure to operate it with a drain trap installed.

8. In applications such as vacuum and non-leak specifications, use caution specifically against the contamination of foreign matter or airtightness of the fittings.



2 Port Solenoid Valves for Fluid Control

Precautions 3

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Operating Environment

Warning

1. Do not use in an atmosphere having corrosive gases, chemicals, sea water, water, water steam, or where there is direct contact with any of these.
2. Do not use in explosive atmospheres.
3. Do not use in locations subject to vibration or impact.
4. Do not use in locations where radiated heat will be received from nearby heat sources.
5. Employ suitable protective measures in locations where there is contact with water droplets, oil or welding spatter, etc.

Maintenance

Warning

1. Removing the product

The valve will reach a high temperature when used with high temperature fluids. Confirm that the valve temperature has dropped sufficiently before performing work. If touched inadvertently, there is a danger of being burned.

- 1) Shut off the fluid supply and release the fluid pressure in the system.
- 2) Shut off the power supply.
- 3) Dismount the product.

2. Low frequency operation

Switch valves at least once every 30 days to prevent malfunction. Also, in order to use it under the optimum state, conduct a regular inspection once a half year.

Caution

1. Filters and strainers

- 1) Be careful regarding clogging of filters and strainers.
- 2) Replace filter elements after one year of use, or earlier if the pressure drop reaches 0.1 MPa.
- 3) Clean strainers when the pressure drop reaches 0.1 MPa.

2. Lubrication

When using after lubricating, never forget to lubricate continuously.

3. Storage

In case of long term storage after use with heated water, thoroughly remove all moisture to prevent rust and deterioration of rubber materials, etc.

4. Exhaust the drainage from an air filter periodically.

Operating Precautions

Warning

1. Valves will reach high temperatures from high temperature fluids. Use caution, as there is a danger of being burned if a valve is touched directly.
2. For pilot type 2-port solenoid valves, when the valve is closed, sudden pressure resulting from the start-up of the fluid supply source (pump, compressor, etc.) may cause the momentary valve to open and leakage to occur, so please exercise caution.
3. When problems are caused by a water hammer, install water hammer relief equipment (accumulator, etc.), or use an SMC water hammer relief valve (Series VXR). Please consult with SMC for details.